

Series		ARCHITECTURAL	
DIMENSIONS	<b>Thickness</b>	1-9/16" & 1-3/8"	
	<b>Maximum Sizes</b>	Non Rated	
		Singles	<b>4'00" x 10'00"</b>
		Pairs	8'00" x 10'00"
	D.E. Pairs	8'00" x 10'00"	
CONSTRUCTION	<b>Core</b>	Extruded Tubular	
	<b>Vertical Edges</b>	1-9/16" thick:	1-5/16" FJ Pine Stiles with Matching Veneer Edgeband Over.
		1-3/8" thick:	1-5/16" FJ Pine Stiles with Matching Veneer Edgeband Over.
	<b>Horizontal Edges</b>	1-5/16" SCL or FJ Pine Rails (5" Rails Reinforcement upon request).	
	<b>Crossband</b>	One Piece High Density Fiberboard (HDF)	
	<b>Veneer Grade / Species</b>	"A" / Standard (Limited)	
	<b>Grain Orientation</b>	Vertical (standard).	
	<b>Factory Finish</b>	UV Cured: Clear, Light, Dark and Custom Stain colors.	
	<b>Laminated Surface</b>	High Pressure Decorative Laminate (Limited).	
	<b>Paint Grade</b>	One Piece High Density Fiberboard (HDF).	
<b>Factory Finish</b>	UV Cured: Primed, Paint Skin, Standard and Custom Paint colors.		
<b>Adhesive / Weight</b>	Type 2 /	1-9/16"	16.8 kg/mt2 - 3.44 lb/ft2
		1-3/8"	14.7 kg/mt2 - 3 lb/ft2
ELEVATIONS	<b>Vision Lites</b>	Not Allowed.	
	<b>Reveals</b>	Not Allowed.	
	<b>Louvers</b>	Not Allowed.	
STC	<b>Sound Rating</b>	Not Tested.	
QUALITY STANDARDS	<b>Environmental</b>	FSC Certification MR7 and NAUF EQ4.4 Credit available upon request.	
		Environmental Product Declaration available upon request.	
	<b>Quality</b>	BS EN 14755:2005 British Standards Institute (european construction).	
	<b>Warranty</b>	Interior Use Only (no exterior warranty). Lifetime; life of original installation.	
	<b>Machining</b>	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be processed without complete information.	

Fire Rated Doors are manufactured per the standards listed on this page. Specifications are subject to the label listing and may change without notice. To ensure please contact your WKS Door Systems representative.